

MAYUR KACHHIA

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Industrial Millwright Apprentice

Proactive maintenance technician with strong mechanical aptitude and professional experience with packaging and production industrial machinery maintenance and repair. Skilled in performing various manual or mechanical production functions by operating, adjusting, and repairing manufacturing/packaging equipment following troubleshooting techniques. Well-versed in training and mentoring technical individuals to ensure issue-free running of process and meet all production goals. Proven success in Lean manufacturing environment, Kaizen, SMED, 5S, Standard Work, and CAPA. Recognized as a certified Emergency First Aid & CPR, key member of JHSC as DCC, and elected Employee Representative.

- Blueprint & Schematics
- Precision Measuring Tools
- Welding
- Lathe, Mill, & Drill Presses
- Technical Troubleshooting
- Hydraulics and Pneumatics
- Machine Tear Down/Installation
- Electrical (Fuses/Relays/Servos)
- Rigging & Hoisting
- Changeovers & Setup
- Mechanical Assembly/Disassembly
- Preventive Maintenance

Career Experience

ESTEE LAUDER COMPANIES INC. – Markham, Ontario

Nov 2021 to Present

Install, maintain, troubleshoot, set-up and operate manufacturing, packaging and plant support equipment. Establish and complete PMs as required. Provide technical guidance, training and coaching to Set-up Mechanics, Line Technicians, Cleaners, and Operators.

Maintenance Technician

Technical Scope: Possess acute knowledge of fillers (lipstick, hot pours, foundation, mascara), cartoners, over-wrappers, case packers, labelers, lasers, ink jet coders, kettles, mixers, pumps, photo sensors, vision systems, and thermal printers.

- Perform repairs and modifications on production-filling equipment, packaging equipment, compounding equipment, material handling equipment, conveyors, case sealers, kettles and process equipment.
- Perform and assist Line Technicians with set-ups and equipment changeovers for filling, assembly and process equipment.
- Identify and recommend for purchase replacement equipment components through interfacing with technical personnel from external contractors/suppliers.
- Aid in the installation of new equipment and provide feedback with regards to equipment design and operability.
- Proactively identify, report and resolve safety concerns.

JOHNSON & JOHNSON – Guelph, Ontario

Dec 2018 to Nov 2021

Perform troubleshooting, repairs, modification, changeovers, set-up, and tear down of packaging equipment to achieve production goals; also leverage keen insight to optimize and maintain SOPs during production processes with the validated range.

Packaging Line Mechanic

Technical Scope: Possess acute knowledge of unscramblers, fillers, capper, labeler, Lepel, bander, measuring cup placer, cartoner, case packer, corner wrap labeler, Optel vision systems, and KUKA palletizers.

- Perform conventional and advanced troubleshooting of alarms and issues on packaging machinery with accuracy and completeness to surpass business production goals and targets.
- Performed non-routine maintenance jobs assigned by packaging maintenance lead and maintenance supervisor.
- Handled and documented troubleshooting, removal, installation, disassembly, repair, and assembly of plant equipment.
- Ensure execution of all operations related to packaging equipment within all safety requirements.
- Exercise hands-on approach and effective controls while working with liquids and solids (tablets, caplets & capsules) operation.

APOTEX INC. – Toronto, Ontario

Jun 2015 to Dec 2018

Set up, arranged, and dismantled all types of industrial machinery and equipment's in the encapsulation department, organized critical clearance inspections for encapsulators and equipment to avoid the quality issue as well as any damage to the parts and machines.

Senior Set-up Technician

Technical Scope: Possess acute knowledge of encapsulators IMA Matic 120, Adapta 100/200, Pellet Impressa 130, Tablet/Powder Impressa 130 and weight checkers- Precisa 150, Precisa 12/18.

- Increased production by 15% by active participation in kaizen and developing the standard work for improved, well-coordinated changeover time imparting all of the department - recognized by top management.
- Led both advanced and technical troubleshooting of alarms and issues on all encapsulators and equipment's to minimize downtime and maximize production. Managed filling of powder, pellets, tablets, mini-tablets, and soft gel into capsules.
- Assisted production investigations and CAPA implementation process; perform testing of capsules using LIMS, DMIR, GO/NO-GO gauge, and disintegration tester as well as performed metal detector and empty capsule eliminator test.
- Performed calculations and ensured documentation on MPD, SAP, LIMS, logbooks, and worksheets as per GDP, SOP, and WI.
- Provided detailed training to the Production Technicians, ensured the deployment of best practices with up-to-date knowledge and clear understanding of all production processes and core principles.

Education & Training

Level 1 Industrial Millwright - 2022

15 Weeks Pre-Apprentice Industrial Millwright - 2022

Sheridan College

High School Diploma - 2015

North Albion Collegiate Institute

Other Expertise:

Compliance:	cGMP, GDP, SOP, WI, MPD, WHMIS, and OHSA.
Regulatory Dealing:	FDA, Health Canada and other regulatory bodies and quality standards.
Healthcare:	Certified Emergency First Aid & CPR, member of JHSC as DCC, and elected Employee Rep.
IT Expertise:	Maximo, MS Office, Excel, Outlook, SAP, LIMS, Windows and Mac.